

**AMENDMENTS TO THE SPECIFICATION:**

Please amend the specification at page 1, line 6 as follows:

~~Description~~ BACKGROUND OF THE INVENTION

1. Field of the Invention

Please add the following heading to the specification at page 1, line 13:

2. Description of Related Art

Please add the following heading to the specification at page 2, line 1:

BRIEF SUMMARY OF THE INVENTION

Please add the following heading to the specification at page 15, line 1:

BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWINGS

Please add the following heading to the specification at page 15, line 33:

DETAILED DESCRIPTION OF THE INVENTION

Please amend the Abstract of the Disclosure as follows:

~~The invention is therefore based on the object of providing a substrate having a metallic surface and a vitreous coating. Accordingly, the invention provides a~~ A process for producing a coated substrate or a product having a coated substrate is provided. The process includes coating ~~which has~~ at least one metallic surface ~~coated~~ with a glass, the substrate being coated with an evaporation-coating glass at least on the metallic surface.